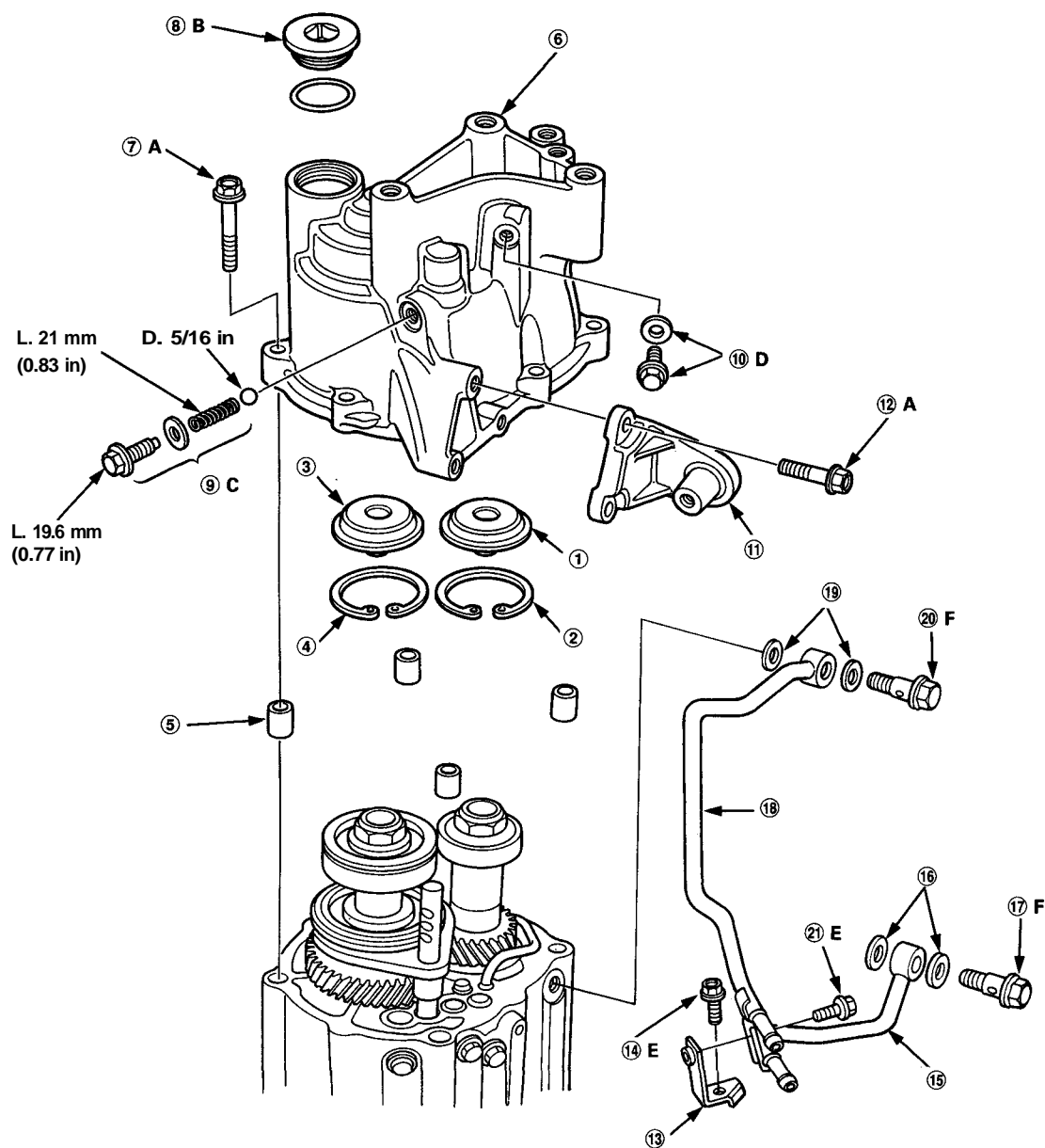


Transmission Cover

Installation

NOTE: Replace all sealing washers.

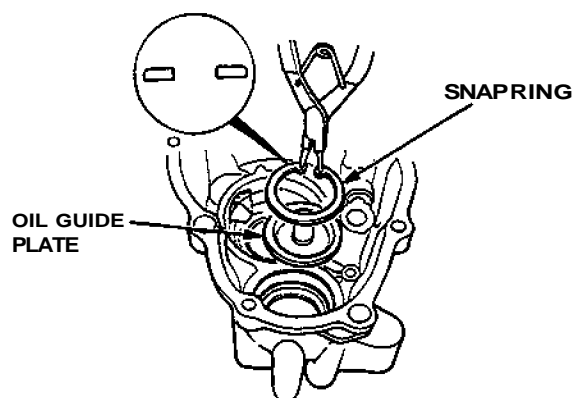
1. Reassemble the parts following the numbered sequence.





	Bolt Size	Torque Value	Sequence Number
A	8 x 1.25 mm	28 N·m (2.8 kg-m, 21 lb-ft)	⑦ ⑬
B	36 mm SEALING BOLT	25 N·m (2.5 kg-m, 18 lb-ft)	⑨
C	12 mm SEALING BOLT	22 N·m (2.2 kg-m, 16 lb-ft)	⑩
D	8 mm SEALING BOLT	18 N·m (1.8 kg-m, 13 lb-ft)	⑪
E	6 x 1.0 mm	12 N·m (1.2 kg-m, 9 lb-ft)	⑭ ⑲
F	JOINT BOLT	29 N·m (2.9 kg-m, 21 lb-ft)	⑰ ⑳

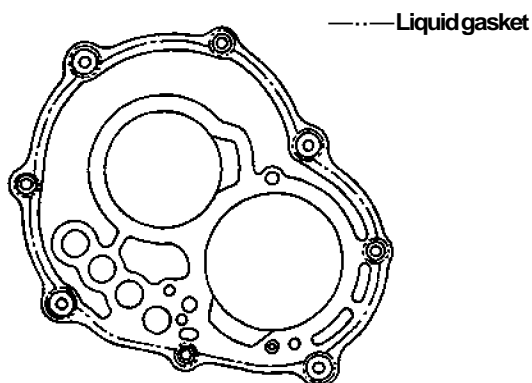
- 1. Install the oil guide plates and snap rings.



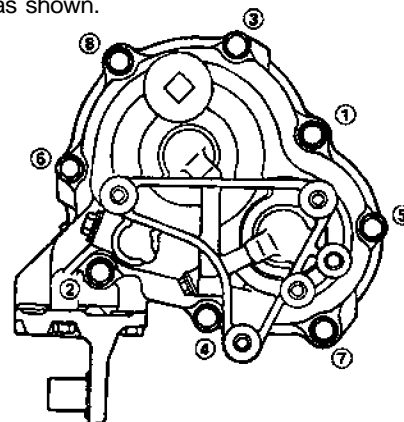
- 2. Apply liquid gasket TO the surface of the transmission housing mating with the transmission cover as shown.

NOTE:

- Use liquid gasket (P/N08718-00001)
- Remove any oil from the sealing surface.
- Seal the entire circumference of the bolt hole to prevent oil leakage.
- If 20 minutes have passed after applying liquid gasket, reapply it and assemble the housings and allow it to cure at least 30 minutes after assembly before filling transmission with oil.

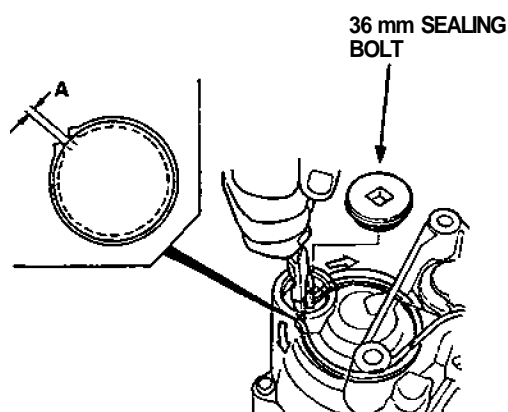


- 3. Install the bolts in a crisscross pattern in several steps as shown.



- 4. After installing, check that the snap ring is securely seated in the groove of the countershaft bearing.

**Dimension A as installed: 2.69 – 5.32 mm
(0.106 – 0.209 in)**



NOTE: Apply liquid gasket (P/N 08718 – 0001) to the threads of the 36 mm sealing bolt.